



#### HISTORY



For over 30 years, Pillar has been a world leader in the development of spokes. With specialized production facilities in Taiwan closely linked to its own research and development facilities, Pillar is today the first choice for spokes and nipples from the most renowned manufacturers in the bicycle industry.

Production is currently well over 2 million units per month, and an important building block of our success is the clear communication with each and every one of our customers. The development of personal customer relationships gives us the opportunity to analyze each individual customer requirement in detail at our customers' locations and thus to fulfill it efficiently and to the best of our ability.

Pillar holds countless patents on the technologies and products that have been developed over the years.

Contact us with the certainty that there is no other spoke manufacturer in the world today that is able to meet your needs.



## **OVERVIEW**

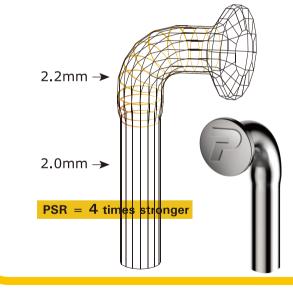
Standard Plain Gauge	Model	т		ØD1		α	Н*	L	Weight (260 mm)
	P 14	9.0 mm		2.0 mm		95°	6.2 mm	70-310 mm	6.5 g
標準圓輻條	P 13	9.0 mm		2.3 mm		95°	7.0 mm	70-310 mm	8.5 g
	S 13	9.0 mm		2.3 mm		95°	7.0 mm	70-310 mm	8.5 g
	S 12	10.0 mm		2.6 mm		100°	8.0 mm	160-310 mm	11.0 g
einforced Plain Gauge	Model	т	ØD1		ØD2	α	н*	L	Weight (260 mm)
	PSR 14	9.0 mm	2.2 mn	n 2.	.0 mm	95°	6.6 mm	130-310 mm	6.5 g
加強圓輻條	PSR 13	9.0 mm	2.5 mn	n 2.	.3 mm	95°	7.0 mm	130-310 mm	8.5 g
_	SR 13	9.0 mm	2.5 mn	n 2.	.3 mm	95°	7.0 mm	130-310 mm	8.5 g
Specialty Spoke	Model	т	ØD1		ØD2	α	Н*	L	Weight (260 mm)
	P 13/14	9.0 mm	2.3 mn	n 2.	.0 mm	95°	7.0 mm	160-310 mm	8.4 g
特殊縮牙輻條	S 13/14	9.0 mm	2.3 mn	n 2.	.0 mm	95°	7.0 mm	160-310 mm	8.4 g
Single Butted	Model	т	ØD1		ØD2	α	н*	L	Weight (260 mm)
	PSB 34	9.0 mm	2.3 mn	n 2.	.0 mm	95°	7.0 mm	160-310 mm	6.8 g
單抽輻條	SSB 34	9.0 mm	2.3 mn	n 2.	.0 mm	95°	7.0 mm	160-310 mm	6.8 g
	SSB 23	9.0 mm	2.6 mn	n 2.	.3 mm	100°	8.0 mm	160-310 mm	8.9 g
Double Butted	Model	т	ØD1	ØD2	ØD3	α	н*	L	Weight (260 mm)
	PDB 1314	9.0 mm	2.3 mm	2.0 mm	2.3 mm	95°	7.0 mm	160-310 mm	7.0 g
雙抽輻條	SDB 1314	9.0 mm	2.3 mm	2.0 mm	2.3 mm	95°	7.0 mm	160-310 mm	7.0 g
-	SDB 1213	10.0 mm	2.6 mm	2.3 mm	2.6 mm	100°	8.0 mm	160-310 mm	9.2 g

## TECHNOLOGY

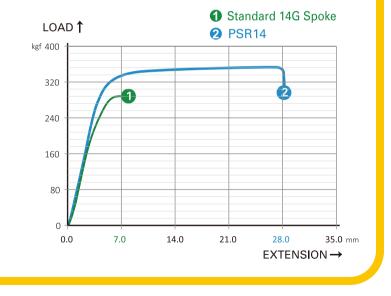




As clearly indicated in the chart, you will see the PSR spoke is four times stronger than standard spokes. PSR has been developed by Pillar



Spokes over years, making Pillar the industry leader for both aftermarket and OEM alike.

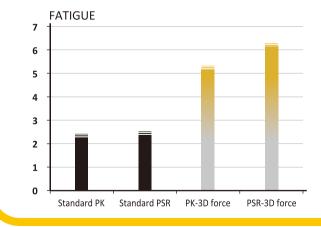


#### TECHNOLOGY





3D-force spoke can set the spoke body at the correct position and direction for assembly and force handling. The first flattened section absorbs torsion and the second flattened section helps transfer tension thus allowing the change of angle of bending so that the spoke body, when put into use, may effectively absorb or transfer shock transmitted thereto. This proprietary combination significantly enhances the fatigue resistance of the spoke body. If you want your wheels to siginificantly outlast the competition, 3D-Force will deliver.





### TECHNOLOGY

#### **TG** Taper Grip Nipple



Taper Grip Nipples are designed to attain maximum grip without the use of adhesives. the TG nipple will lock itself to the spoke threads as the tension is increased and due to its unique design, will not come loose during its use. Please use custom-designed PHT-TG TOOL to position TG nipple. TPS is recommended when TG nipple goes with butted or straight pull spoke.





### **Standard Plain Gauge**

STRENGTH	Swedish T302+ "P" Logo, Taiwanese SUS304 "R" Logo
	Plain gauge spoke is available in 2.0mm, 2.3mm or 2.6mm.
	2.3mm or 2.6mm suggested for heavy load, cargo bikes.

THREAD Rolled (BC 56, DIN 79012)

COLOUR COLOURPC SBlack

Model	т	ØD1	α	Н*	L	Weight (260 mm)
P 14	9.0 mm	2.0 mm	95°	6.2 mm	70-310 mm	6.5 g
P 13	9.0 mm	2.3 mm	95°	7.0 mm	70-310 mm	8.5 g
S 13	9.0 mm	2.3 mm	95°	7.0 mm	70-310 mm	8.5 g
S 12	10.0 mm	2.6 mm	100°	8.0 mm	160-310 mm	11.0 g

標準圓幅條

\* Due to different thickness of the flanges, Pillar offers different Jbend height upon request.

\*由於花鼓的厚度不同,Pillar可根據要求提供不同的輻條彎頭高度。

ØDI



### **Reinforced Plain Gauge**

STRENGTH	Using Pillar's stronger whe	en compared t	d forge techn to standard sj	ology, eac ooke head	ch spoke hea I, minimizing	ad is strengther spoke failure. g Ebike sharing		øD5 →
THREAD	Rolled (BC 5	6, DIN 79012	)					
COLOUR	COLOUR PC	Black						
Model	т	ØD1	ØD2	α	н*	L	Weight (260 mm)	
PSR 14	9.0 mm	2.2 mm	2.0 mm	95°	6.6 mm	130-310 mm	6.5 g	
PSR 13	9.0 mm	2.5 mm	2.3 mm	95°	7.0 mm	130-310 mm	8.5 g	Î

加強圓輻條

\* Due to different thickness of the flanges, Pillar offers different Jbend height upon request.



# **Specialty Spoke**

STRENGTH	This special s to the standa		n gauge 2.3m allows the sp	m spoke v poke to fit	with only the any standard	thread area is d rim and nipp		
THREAD	Rolled (BC 56	5, DIN 79012)						
COLOUR	COLOUR PC	Black						
Model	т	ØD1	ØD2	α	н*	L	Weight (260 mm)	
P 13/14	9.0 mm	2.3 mm	2.0 mm	95°	7.0 mm	160-310 mm	8.4 g	
S 13/14	9.0 mm	2.3 mm	2.0 mm	95°	7.0 mm	160-310 mm	8.4 g	т

特殊縮牙輻條

\* Due to different thickness of the flanges, Pillar offers different Jbend height upon request.



# **Single Butted**

STRENGTH	The 2.3mm se spoke reduce without comp	ed down to 2.0 promising stiff	SB34 spoke is mm. This all ness or incre	s near the lows the s ase spoke	spoke head poke to withs weight.	area with the r stand heavy we 3mm in the bo	eight load	ØD2 →
THREAD	Rolled (BC 56	6, DIN 79012)						
COLOUR	COLOURPC	3lack						
Model	т	ØD1	ØD2	α	н*	L	Weight (260 mm)	
PSB 34	9.0 mm	2.3 mm	2.0 mm	95°	7.0 mm	160-310 mm	6.8 g	
SSB 34	9.0 mm	2.3 mm	2.0 mm	95°	7.0 mm	160-310 mm	6.8 g	
SSB 23	9.0 mm	2.6 mm	2.3 mm	100°	8.0 mm	160-310 mm	8.9 g	⊤↓ II

單抽輻條

\* Due to different thickness of the flanges, Pillar offers different Jbend height upon request.



## **Double Butted**

STRENGTH	stiffness to	esigned for the wheel. 2.6mm ther	r Ebikes. 1 Designed n reduced	his double for heavy down to 2	e butted s weight l	spoke gives bad and rou	s extra strengtl ugh terrain. of the spoke.	h and	ØD2 → ←
THREAD	Rolled (BC	56, DIN 79	2012)						
COLOUR	COLOURPC					н*			
Model	T	ØD1	ØD2	ØD3	α		L	Weight (260 mm)	ØD3→↓↓←
PDB 1314	9.0 mm	2.3 mm	2.0 mm	2.3 mm	95°	7.0 mm	160-310 mm	7.0 g	<b>▲</b>
SDB 1314	9.0 mm	2.3 mm	2.0 mm	2.3 mm	95°	7.0 mm	160-310 mm	7.0 g	
									T   345

雙抽輻條

\* Due to different thickness of the flanges, Pillar offers different Jbend height upon request.

#### Ebike Spokes Specialist

Pillar uses the highest quality stainless steel for Ebike spokes, provide the best technical support and custom designs unique in the industry.

#### SHA DAR ACCESSORIES CO.,LTD

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